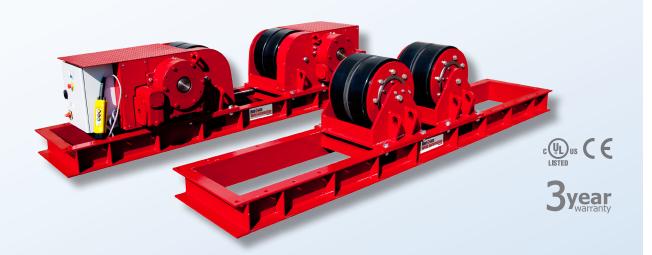


# RDA CR60 CE Rotators 60 tonne set capacity

Red-D-Arc's RDA CR60 CE rotators feature all-fabricated-steel base construction with wheel carriages that can be manually positioned to accommodate vessels of varying diameters around a constant centre-line. Vessel rotation is via a two-motor, two-wheel-drive system which eliminates the need for torque bars. Drive motors are inverter-controlled variable-frequency AC-type with fan cooling and are fully enclosed for trouble-free operation. Double reduction worm and wheel gearboxes are used for enhanced durability and extended overhaul intervals. Drive and idler wheel shafts are housed in deep-groove-type roller bearings and gearboxes are of aluminum/bronze construction. Both the drive roll and idler roll have forklift slots built into the frames for easy maneuverability. Control boxes have IP65-rated enclosures and utilize variable-frequency AC-control electrical systems with full UL and CE certification. In addition, all our conventional turning rolls have been tested and certified by UL to establish safe working loads - a first in the weld automation industry.



### **Specifications**

RDA CR60 CE rotator set (drive and idler)

Load Carrying Capacity, Drive 30 tonnes maximum Load Carrying Capacity, Idler 30 tonnes maximum Load Carrying Capacity, Set 60 tonnes maximum Rotation Capacity, Drive Roll 90 tonnes maximum

Wheel Centre Distance 700, 1100, 1500, 1900, 2300, 2700, 3100 mm

**Vessel Diameter Capacity** 570 mm to 6800 mm 130 to 1300 mm/min **Rotation Speed Range** 

Tyre Type Polyurethane, A95 durometer rating Wheel Size 521 mm diameter x 356 mm wide

**Five Function Control** Push Button Pendant, 15 m cable (forward/stop/reverse/speed control/emergency stop)

**Rotation Drive Motors** 2 x 1.5 kW with fan cooling **Primary Input Power** 380 to 480 V, 3 phase, 50/60 Hz

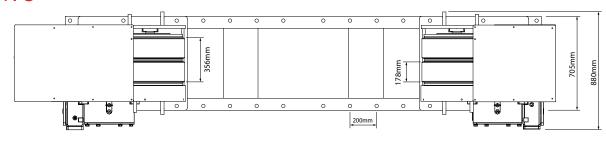
Input Current at Rated Load 12.1 A Weight, Drive 2050 kg Weight, Idler 1250 kg Control Box Ingress Protection Rating Control Box Electrical Certification **UL508 Loading Capacity Certification** UI 2011

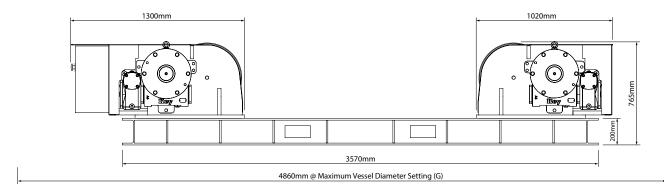
Red-D-Arc Welderentals rents and sells welding and weld-positioning equipment - around the world.



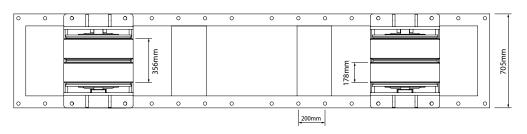
# RDA CR60 CE Rotators 60 tonne set capacity

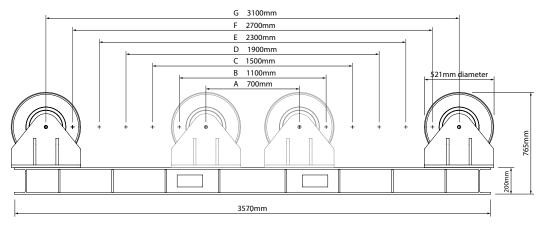
## Drive





## Idler





### Vessel Diameter Ranges

Setting	Minimum	Maximum									
Α	570mm	1150mm	C	1800mm	3000mm	E	3000mm	5000mm	G	4300mm	6800mm
В	1150mm	2100mm	D	2400mm	4000mm	F	3700mm	6000mm			