Red-D-Arc Weld Automation

RDA FHVP0.25 CE Positioner

0.25 tonne capacity

Red-D-Arc's RDA FHVP0.25 CE positioners provide 360° rotation of a work piece along with 135° forward tilt to better position weldments for better down-hand or automatic welding. All-fabricated steel frames and bases support rotation and tilt spur-gears driven by worm-gear reducers to provide enhanced safety and durability. Powered rotation is controlled via push-button pendant for controlling variable-speed table rotation, and forward/stop/reverse table direction/emergency-stop controls. Rotation motors are inverter-controlled variable-frequency AC-type, providing a full range of variable-speed control with excellent speed-regulation. Red-D-Arc welding positioners are engineered to provide maximum safety and dependability; control boxes have IP65-rated enclosures with full UL and CE certification and all of our positioners have been tested and certified by UL to establish safe working loads - a first in the weld automation industry.





Specifications

Model RDA FHVP0.25 CE 0.25 tonne at 75 mm C of G and 75 mm eccentricity Capacity **Rotation Speed** 0.1 - 3 RPM **Rotation Motor** 0.25 kW inverter-controlled variable-frequency AC-type **Rotation Torque** 184 Nm 135° manual forward tilt Tilt Table Height (Horizontal) 600 mm Table Diameter 450 mm round with four 15 mm slots Control Push button pendant, 10 m control cable **Control Functions** Forward/stop/reverse/speed control/emergency stop Input Current at Rated Load 2.7 A **Ground Capacity** 300 A 200 kg Weight Control Box Ingress Protection Rating IP65 Control Box Electrical Certification UL508 Loading Capacity Certification UL2011

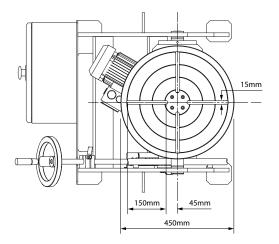
Red-D-Arc Welderentals rents and sells welding and weld-positioning equipment - around the world.

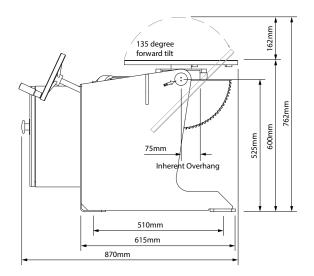
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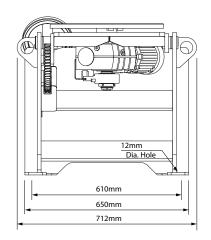
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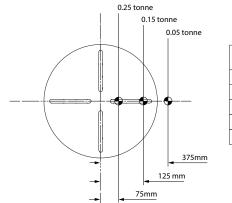


0.25 tonne capacity





Rotating



Load (tonne)	Eccentricity (mm)
0.25	75
0.2	95
0.15	125
0.1	185
0.05	375

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